

132 Under  
norbornene-type resin film on which a polyurethane film resin layer is formed, said polarizing plate protection film being bonded onto at least one side of the polarizer by wet lamination using a polyvinyl alcohol-type adhesive.

---

B3  
7. (Amended) A polarizing plate wherein a polyvinyl alcohol polarizer and a protection film which consists of a thermoplastic saturated norbornene-type resin are bonded together with a polyurethane adhesive, said polyurethane adhesive being a two component type and the main agent consisting of a polyester resin.

---

8. (Amended) A polarizing plate wherein a polyvinyl alcohol polarizer and a protection film which consists of a thermoplastic saturated norbornene-type resin are bonded together with a polyurethane adhesive, said polyurethane adhesive consisting of a water-type polyurethane adhesive.

---

11. (Twice Amended) A polarizing plate protection film wherein a polyurethane resin layer and a polyvinyl alcohol layer are formed in this order on a thermoplastic saturated norbornene-type resin film, said polarizing plate protection film being bonded onto at least one side of a polarizer by wet lamination using a polyvinyl alcohol-type adhesive.

---

B4 CM  
12. (Twice Amended) A polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer is formed, said polyurethane resin layer consisting of a polyurethane adhesive which contains modified polyisocyanate, said polarizing plate protection film being bonded onto at least one side of a polarizer by wet lamination using a polyvinyl alcohol-type adhesive.

---

13. (Twice Amended) A polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film on which a polyurethane resin layer is formed, said

B4 / Encl  
polyurethane resin layer consisting of a water-type polyurethane adhesive, said polarizing plate protection film being bonded onto at least one side of the polarizer by wet lamination using a polyvinyl alcohol-type adhesive.

---

Kindly add new Claims 14-20 as follows:

---

14. The polarizing plate of claim 7, wherein said polyurethane adhesive consists of a water type polyurethane adhesive.

15. The polarizing plate of claim 7, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.

B5 / Encl  
16. The polarizing plate of claim 8, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.

17. The polarizing plate of claim 14, wherein said protection film is bonded onto at least one side of the polyvinyl alcohol polarizer by wet lamination.

18. The polarizing plate of claim 7, wherein said polyester resin is polyester polyol.

19. A polarizing plate comprising:

(a) a polyvinyl alcohol polarizer having on one side thereof a liquid crystal cell,  
(b) a polarizing plate protection film consisting of a thermoplastic saturated norbornene-type resin film,

(c) a thin film of a polyurethane resin formed and bonded to said thermoplastic saturated norbornene-type resin film, said polyurethane film having a thickness of from about 0.01 - 20

microns, and being formed from a two-component type with a main agent consisting of a polyester resin,

(d) said polyurethane layer in (c) above being bonded to a side of the polyvinyl alcohol polarizer having a liquid crystal cell thereon.

*BS  
Inced*

20. The polarizing plate of claim 19, further comprising a polyvinyl alcohol adhesive bonding said layer of a polyurethane resin of the polarizing plate protection film to a side of the polyvinyl alcohol polarizer having liquid crystal cells.

---